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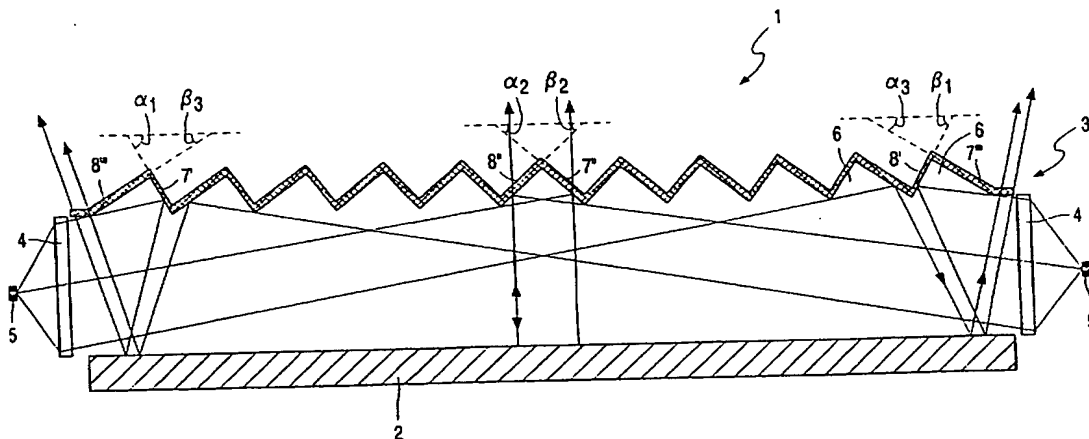
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(54) Title: **IMAGE DISPLAY DEVICE AND METHOD OF MANUFACTURING A LIGHT CONDUCTOR FOR SUCH AN IMAGE DISPLAY DEVICE**



(57) Abstract: An image display device comprising a light modulation panel, a light conductor arranged opposite the light modulation panel and a light source connected to the light conductor. The light conductor comprises a serrated foil which reflects a light beam emitted by the light source and having a first direction of polarization, and transmits a light beam modulated by the light modulation panel and having a second direction of polarization.

WO 01/84228 A1

Image display device and method of manufacturing a light conductor for such an image display device

The invention relates to an image display device comprising a light modulation panel, a light conductor arranged opposite the light modulation panel, and a light source coupled to the light conductor.

The invention also relates to a method of manufacturing a light conductor for
5 such an image display device.

The light conductor may be an optical element or may have an air gap.

In such an image display device, which is known from United States patent
US-A-5,896,232, the light conductor comprises a plurality of parallel extending elements
10 reflecting light having a first direction of polarization and being transparent to light having a
second direction of polarization. The image display device is used, inter alia, in head-
mounted display devices (HMD) and projection televisions. LCDs which are either
transparent or reflective are regularly used as light modulation panels. In a reflective LCD,
the LCD is illuminated from the same side as the side from which it is viewed. Notably for
15 HMDs, the light source and the associated light conductor should be as thin as possible so
that the HMD can be given a relatively compact form. This has the advantage that a lens
situated on a side of the light conductor remote from the light modulation panel is situated
relatively close to the light conductor, which is favorable for achieving an optimal
magnification.

20 In the image display device described in the above-mentioned United States
patent, the light source is situated on a side of the light conductor remote from the light
modulation panel. Consequently, a relatively compact structure cannot be obtained.
Moreover, the manufacture of the light conductor is relatively complicated due to the
different, parallel extending elements.

25 It is an object of the invention to provide an image display device in which the
drawbacks mentioned above are obviated.

In the image display device according to the invention, this object is achieved
in that the light conductor comprises a serrated foil which is reflective to a light beam emitted

by the light source and having a first direction of polarization, and transparent to a light beam modulated by the light modulation panel and having a second direction of polarization.

The foil is, for example, a reflective polarizer which is made, inter alia, by 3M and marketed under the name of "Dual Brightness Enhancement Film (DBEF)". A similar
5 reflective polarizer is described in US-A-5,965,247. The reflective polarizer foil may be folded to the desired serrated form by means of two mold parts which are movable with respect to each other. The mold parts may be subsequently removed or connected to the foil for forming an optical element in which the serrated foil is situated.

An embodiment of the image display device according to the invention is
10 characterized in that the serrated foil has a plurality of juxtaposed sawtooth-shaped projections each comprising a first and a second face, a first face situated closer to the light source and facing the light source enclosing a larger angle with respect to the light modulation panel than a further first face situated further remote from the light source and facing the light source.

15 The angles enclosed by the first faces with respect to the light modulation panel can be chosen to be such that the light beams from the light source are incident on the foil at a desired angle of incidence, are subsequently directed onto the light modulation panel at a desired angle and then leave the serrated foil from the light modulation panel at a desired angle. Since the angle near the light source is larger than on a side remote from the light
20 source, light beams reflected by the light modulation panel will diverge. As described above, a magnifying optical system, onto which the divergent light beams are directed, may be situated on a side of the serrated foil remote from the light modulation panel.

25 These and other aspects of the invention are apparent from and will be elucidated with reference to the embodiments described hereinafter.

In the drawings:

Fig. 1 shows an embodiment of an image display device according to the invention,

Fig. 2 shows a device for manufacturing a serrated foil,

Fig. 3 shows a serrated foil.

Corresponding components in the Figures are denoted by the same reference numerals.

Fig. 1 shows an image display device 1 according to the invention, comprising a light modulation panel 2 such as, for example, a reflective LCD. The image display device 1 further comprises a serrated foil 3 spaced apart from the light modulation panel 2. Diffusion panels 4 extending transversely to the light modulation panel 2 are situated on both sides of the light modulation panel 2. At least a light source 5 is arranged opposite each diffusion panel 4 on a side remote from the light modulation panel 2. The light source 5 may be, for example, a light-emitting diode (LED) which emits red, green or blue light.

The serrated foil 3 comprises a plurality of projections 6 each being bounded by first faces 7 enclosing angles α with respect to the light modulation panel 2 and second faces 8 enclosing angles β with respect to the light modulation panel 2.

The first faces 7 are directed onto the light source 5 situated on the left-hand side of the light modulation panel 2 in Fig. 1, while a face 7' situated closer to the light source 5 encloses an angle α_1 with respect to the light modulation panel 2, a face 7'' situated proximate to the center of the light modulation panel 2 encloses an angle α_2 with respect to the light modulation panel 2, while the face 7''' being most remote from the light source 5 encloses an angle α_3 with respect to the light modulation panel 2. As the distance to the light source 5 increases, the angle α decreases, i.e. $\alpha_3 < \alpha_2 < \alpha_1$.

Similarly, the face 8' situated closer to the right-hand light source 5 encloses an angle β_1 with respect to the light modulation panel 2, which angle is larger than the angle β_2 enclosed by the face 8'' situated proximate to the center of the light modulation panel 2 with respect to the light modulation panel 2. In its turn, the angle β_2 is larger than the angle β_3 enclosed by the face 8''' situated furthest away from the right-hand light source 5 with respect to the light modulation panel 2.

The serrated foil 3 is symmetrical, i.e. $\alpha_1 = \beta_1$; $\alpha_2 = \beta_2$; $\alpha_3 = \beta_3$.

The image display device 1 according to the invention operates as follows.

The foil 3 is reflective to the direction of polarization of the light beam from the light source 5, while it is transparent to the light beam coming from the light modulation panel 2 and having a changed direction of polarization. A light beam from the left-hand light source 5 will thus be deflected by one of the faces 7, dependent on the associated angle α , at a given angle in the direction of the light modulation panel 2. The light modulation panel 2 subsequently modulates the light beam and reverses its direction of polarization. The modulated light beam from the light modulation panel 2 subsequently passes unhindered

through the serrated foil 3 in the direction of the optical system (not shown) situated opposite the serrated foil 3.

Since the angle α_1 is larger than the angle α_3 and the angle β_1 is larger than β_3 , the light beams reflected proximate to the outer side of the light modulation panel 2 diverge.

5 Fig. 2 shows a device 11 which is suitable for manufacturing a serrated foil 3. The device 11 has two mold parts 12, 13 each having a sawtooth-shaped profile 14, 15. The mold part 12 is movable with respect to the mold part 13 in the direction indicated by arrow P1. Before the mold part 12 is moved towards the mold part 13, a flat reflective polarizer foil 16 is positioned between the mold parts 12, 13. By subsequently moving the mold part 12 in
10 the direction indicated by arrow P1, the foil 16 is folded between the sawtooth-shaped profiles 14 and 15 so that the serrated foil 3 shown in Fig. 3 is formed.

The image display device 1 shown in Fig. 1 may be used in HMDs, fax viewers or mobile telephony, in watches, remote-control devices, mobile telephones, etc.

It is alternatively possible to use, instead of a reflective LCD, a DMD as a
15 light modulation panel in which $1/4\lambda$ foil is arranged between the DMD and the light source.

It is also possible to have equal angles throughout of the serrated foil or give the angles in the serrated foil a different variation.

It is also possible to manufacture the mold parts from two complementary optical elements in which the foil 3 is deformed in a sawtooth-shaped manner by means of
20 the optical elements and simultaneously connected to the optical elements. The optical elements then constitute the mold and the support for the serrated foil.

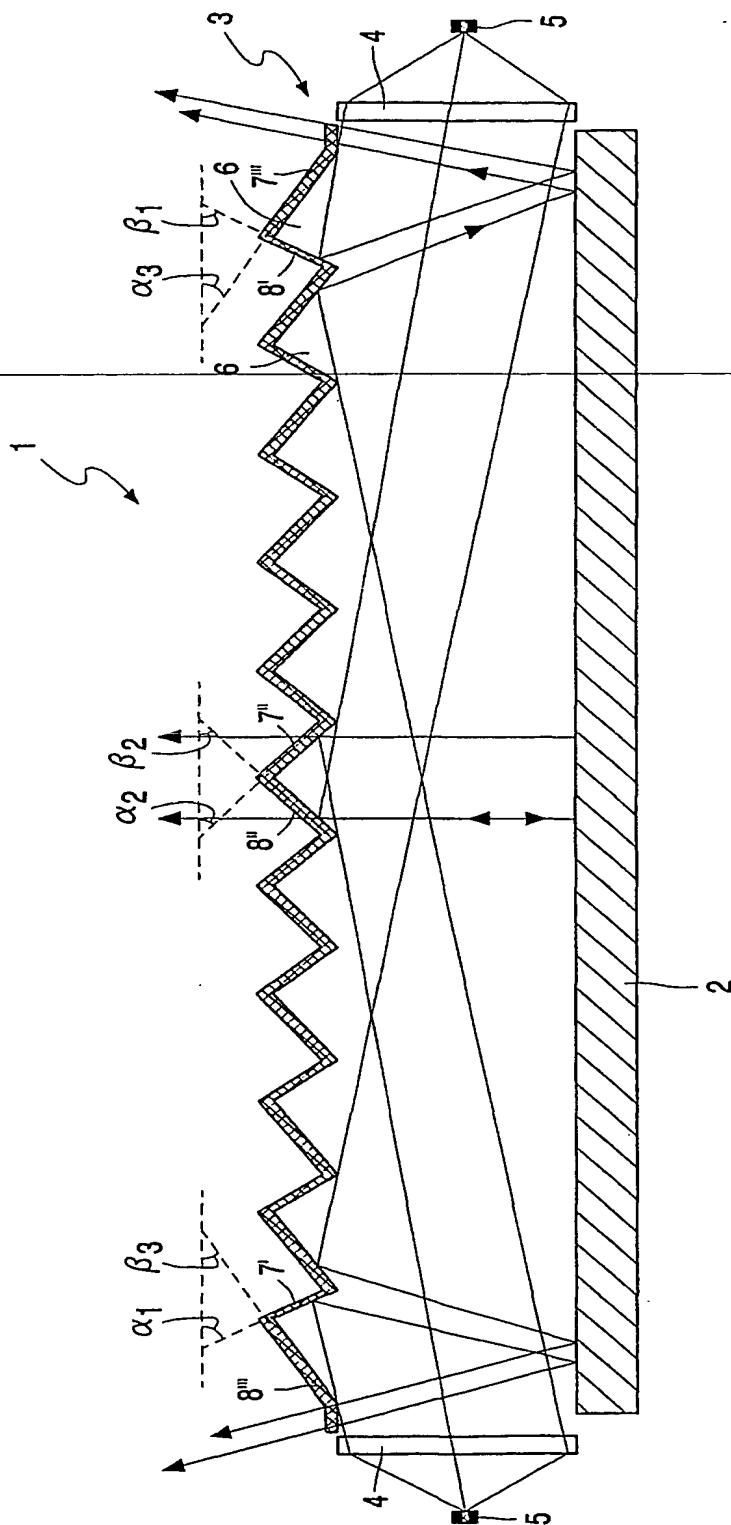
The foil is, for example, 0.13 mm thick. After the provision of the sawtooth shape, the teeth have a height of, for example, 1 mm. The serrated foil 3 is situated at a distance of, for example, 4 to 5 mm from the light modulation panel 2.

CLAIMS:

1. An image display device comprising a light modulation panel, a light conductor situated opposite the light modulation panel, and a light source coupled to the light conductor, characterized in that the light conductor comprises a serrated foil which is reflective to a light beam emitted by the light source and having a first direction of polarization, and transparent to a light beam modulated by the light modulation panel and having a second direction of polarization.
2. An image display device as claimed in claim 1, characterized in that the serrated foil has a plurality of juxtaposed sawtooth-shaped projections each comprising a first and a second face, a first face situated closer to the light source and facing the light source enclosing a larger angle with respect to the light modulation panel than a first face situated further remote from the light source and facing the light source.
3. An image display device as claimed in claim 2, characterized in that the image display device comprises at least a second light source situated on a side of the light modulation panel remote from the first light source, in which a second face situated closer to the second light source and facing the second light source encloses a larger angle with respect to the light modulation panel than a second face situated further remote from the second light source and facing the second light source.
4. An image display device as claimed in any one of the preceding claims, characterized in that the serrated foil is connected on at least one side to a sawtooth-shaped, light-transmissive support.
5. An image display device as claimed in any one of the preceding claims, characterized in that the foil is provided with the sawtooth-shaped projections by means of pressing between two facing mold parts.

6. An image display device as claimed in claim 5, characterized in that the mold parts constitute optical elements which are provided with complementary teeth, the foil being connected to the optical elements.
- 5 7. A method of manufacturing a light conductor suitable for an image display device as claimed in any one of the preceding claims, characterized in that a foil is positioned between two sawtooth-shaped mold parts, whereafter the mold parts are moved towards each other, thus providing the foil with sawtooth-shaped projections.
- 10 8. A method as claimed in claim 7, characterized in that the foil is a reflective polarizer.
9. A method as claimed in claim 7 or 8, characterized in that the mold parts constitute optical elements, in which the foil is connected to the mold parts during the
- 15 provision of the sawtooth-shaped projections by means of the mold parts.

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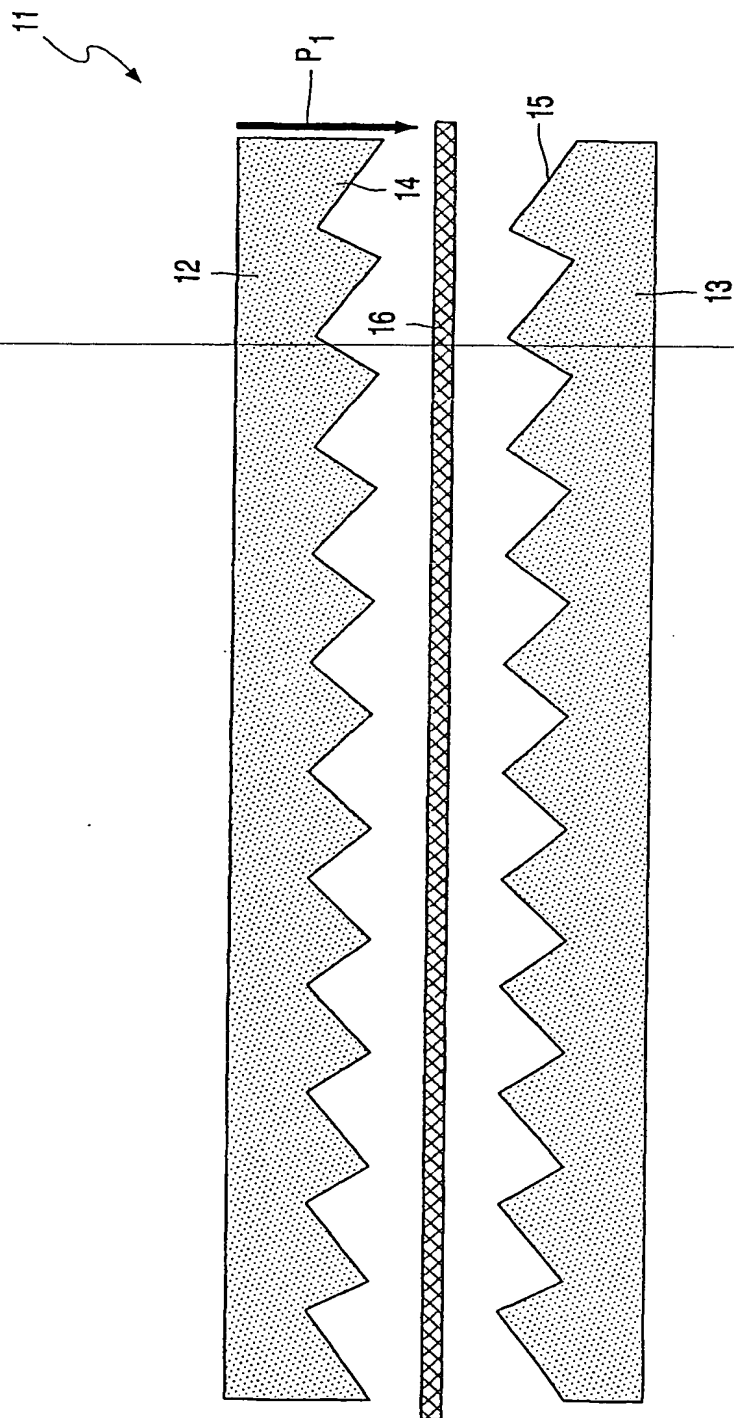


FIG. 2

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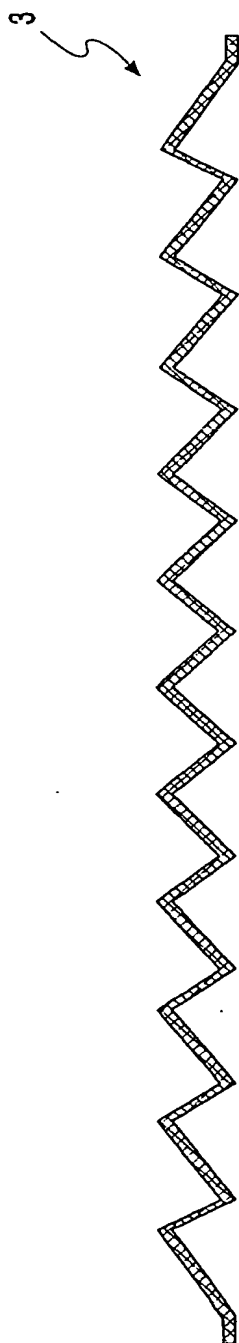


FIG. 3

INTERNATIONAL SEARCH REPORT

International Application No

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A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G02F1/13357 G02F1/1335 F21V8/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G02F F21V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, IBM-TDB, EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 99 22268 A (KONINKL PHILIPS ELECTRONICS NV ;PHILIPS SVENSKA AB (SE)) 6 May 1999 (1999-05-06) the whole document	1-9
A	WO 97 08582 A (PHILIPS ELECTRONICS NV ;PHILIPS NORDEN AB (SE)) 6 March 1997 (1997-03-06) page 11, line 18 -page 12, line 13; figures 4,6,7B	1,4-9
A	EP 0 867 746 A (SEIKO EPSON CORP) 30 September 1998 (1998-09-30) column 2 -column 6, line 28 column 11, line 18 - line 27; figures 1-4,7,8	1,8



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

5 September 2001

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13/09/2001

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INTERNATIONAL SEARCH REPORT

Intern: Application No
PCT/EP 01/04366

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 06, 22 September 2000 (2000-09-22) -& JP 2000 075293 A (MATSUSHITA ELECTRIC IND CO LTD), 14 March 2000 (2000-03-14) abstract -----	1-4
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Intern: Application No

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